



PRODUCT SPECIFICATION

KADI Model: KD050HWV18ES-DC95

CUSTOMER Model: -

Description: 5.0 ” TFT-LCD Module with CTP

Version: 1.0

KADI	PREPARED BY	CHECKED BY	APPROVED BY
SIGNATURE			
DATE	2024.8.8	2024.8.8	2024.8.8

CUSTOMER APPROVAL	SIGNATURE	DATE



Record of Revisions

Version	Revise Date	Description	Page
1.0	2024-8-8	First Release	-



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1. General Specifications

1.1 LCM General Information

Item	Specification	Unit
LCD Size	5.0	inch
Number of Pixels	800 (H) RGB x 480 (V)	pixels
Display Mode	Normally Black	-
Viewing Direction	Free	-
Interface	RGB	-
Display Colors	16.7M	colors
Outline Dimension	120.70 (H) x 75.80 (V) x 4.58 (D)	mm
Active Area	108.00 (H) x 64.80 (V)	mm
Pixel Pitch	0.135 (H) x 0.135 (V)	mm
Driver IC	ST7262-G4-1-H	-
Operation Temperature	-20~70	°C
Storage Temperature	-30~80	°C

1.2 Touch Panel Information

Item	Specification
Touch Structure	G+G
Bonding Type with LCM	Perimeter Bonding
Driver IC	MXT640T(COF)
Interface	I ² C
Touch Count Max	5 Points
Surface treatment	-
Surface hardness	6H
I2C slave address	0x4A
Origin of coordinate	Top Left Corner

Note1: Requirements on environmental protection RoHS compliant.



2. Absolute Maximum Ratings

Item	Symbol	MIN.	MAX.	Unit	Note
Analog Supply voltage	VDD	-0.3	5.0	V	Note 1

Note 1: Permanent damage may occur to the LCD module if beyond this specification.

Functional operation should be restricted to the conditions described under normal operating conditions.

3. Electrical Characteristics

3.1 Recommended Operating Condition for TFT LCD

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Analog Supply voltage	VDD	3.0	3.3	3.6	V	
Analog supply current	I _{VDD}	-	TBD	-	mA	VDD=3.3V
Logic input voltage	V _{IH}	0.7*VDD	-	VDD	V	
	V _{IL}	GND	-	0.3*VDD	V	

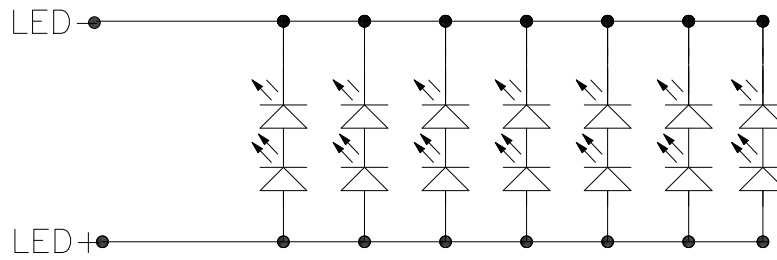
3.2 Recommended Driving Condition for Backlight

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Driving Current	I _F	-	140	-	mA	
Driving Voltage	V _F	11.4	-	12.8	V	
Power consumption	W _{BL}	1.596	-	1.792	W	
LED Life-Time	N/A	-	50,000	-	Hours	Ta=25°C Note 1

Note 1: LED lifetime is defined as the module brightness decay 50% of original brightness at Ta=25 degree, typical current.



Note 2:LED circuit :



3.3 Touch Panel

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Power Supply voltage	VDD	-	3.3	-	V	
Analog supply current	I_{VDD}	-	TBD	-	mA	VDD=3.3V
Input high-level voltage	V_{IH}	$0.7 \cdot V_{DD}$	-	VDD	V	
Input low -level voltage	V_{IL}	GND	-	$0.3 \cdot V_{DD}$	V	



4. Interface Pin Assignment

4.1 LCM Pin Assignment

No.	Symbol	Description						
1	VLED-	Power for LED backlight (Cathode)						
2	VLED+	Power for LED backlight (Anode)						
3	GND	Ground						
4	VDD	Power supply						
5-12	R0-R7	Data bus						
13-20	G0-G7	Data bus						
21-28	B0-B7	Data bus						
29	GND	Ground						
30	DCLK	pixel clock input pin						
31	DISP	DISP sets the display mode.						
		<table border="1"><thead><tr><th>DISP</th><th>Function Description</th></tr></thead><tbody><tr><td>L</td><td>Standby mode (Default)</td></tr><tr><td>H</td><td>Normal display mode</td></tr></tbody></table>	DISP	Function Description	L	Standby mode (Default)	H	Normal display mode
		DISP	Function Description					
L	Standby mode (Default)							
H	Normal display mode							
32	HSYNC	Horizontal sync signal						
33	VSYNC	Vertical sync signal						
34	DE	Data input enable						
35	NC	No connection						
36	GND	Ground						
37	NC/XR	No connection						
38	NC/YD	No connection						
39	NC/XL	No connection						
40	NC/YU	No connection						



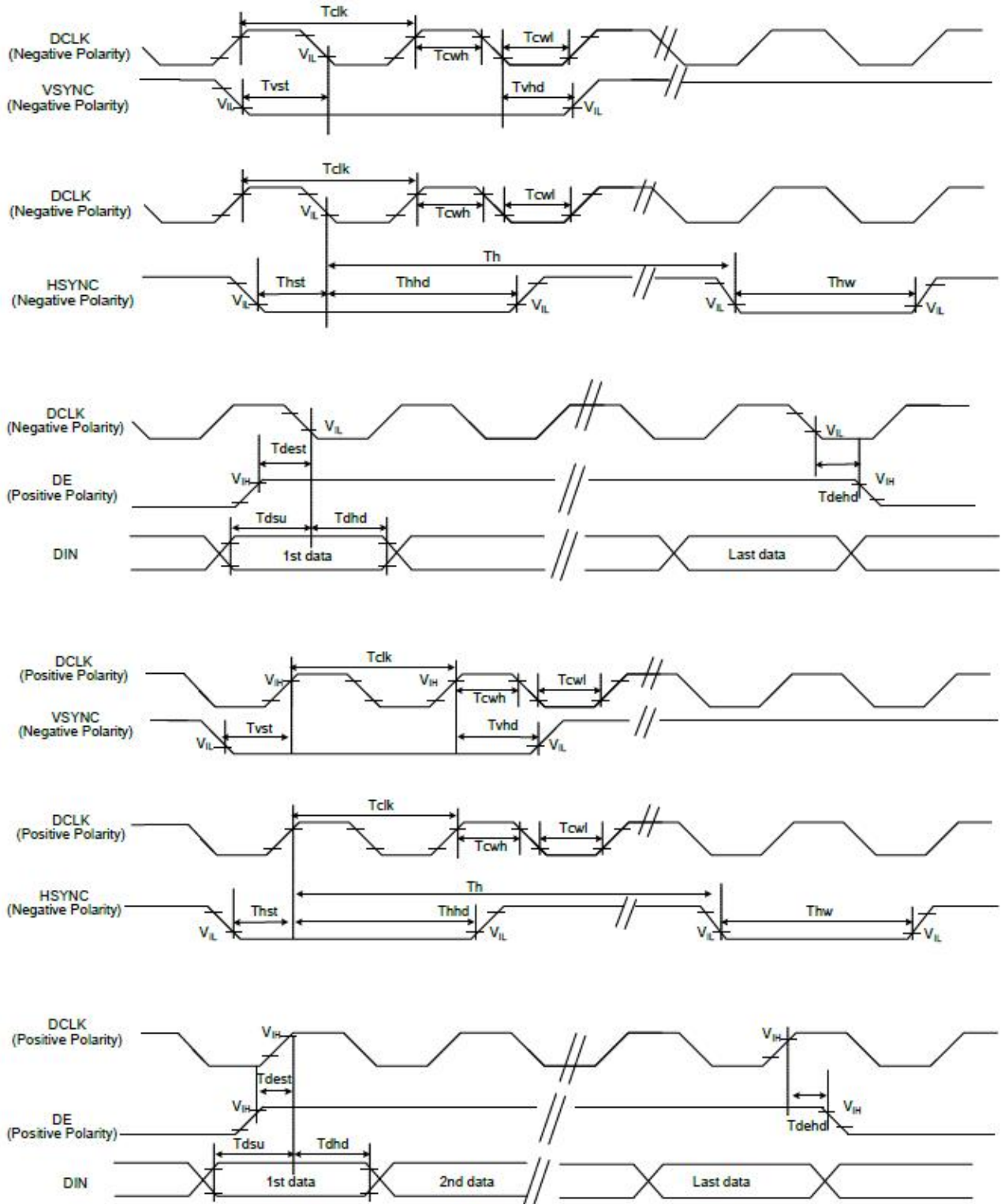
4.2 Touch FPC Pin Assignment

No.	Symbol	Description
1	GND	Ground
2	SDA	I2C data input and output for CTP
3	SCL	I2C clock input for CTP
4	VDD	Power supply for CTP
5	INT	Interrupt signal for CTP
6	XRES	Reset Pin for CTP



5. Interface Characteristics

5.1 System Bus Timing for RGB Interface

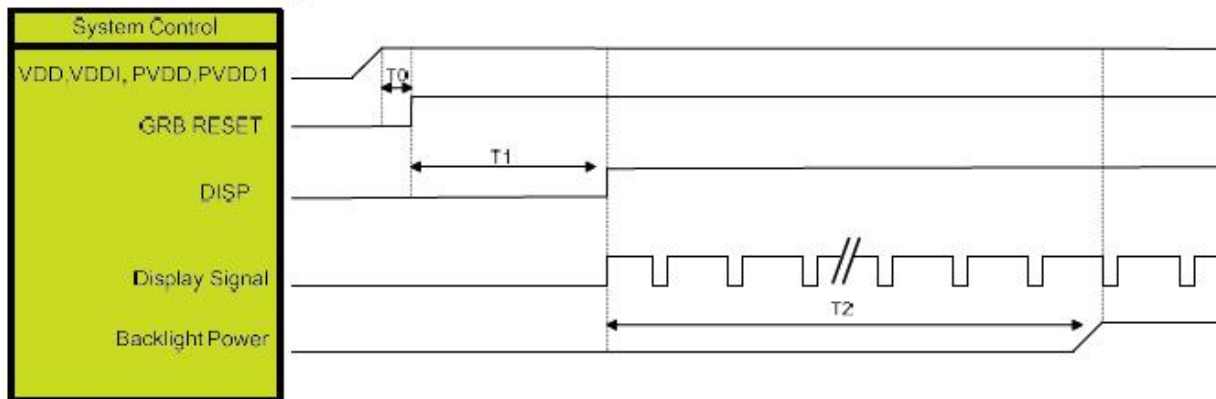




Item	Symbol	Min.	Typ.	Max.	Unit	Conditions
CLK Pulse Duty	Tcw	40	50	60	%	
VSYNC Setup Time	Tvst	-	-	10	ns	
VSYNC Hold Time	Tvhd	-	-	10	ns	
HSYNC Setup Time	Thst	-	-	10	ns	
HSYNC Hold Time	Thhd	-	-	10	ns	
Data Setup Time	Tdsu	-	-	10	ns	
Data Hold Time	Tdhd	-	-	10	ns	
DE Setup Time	Tdest	-	-	10	ns	
DE Hold Time	Tdehd	-	-	10	ns	

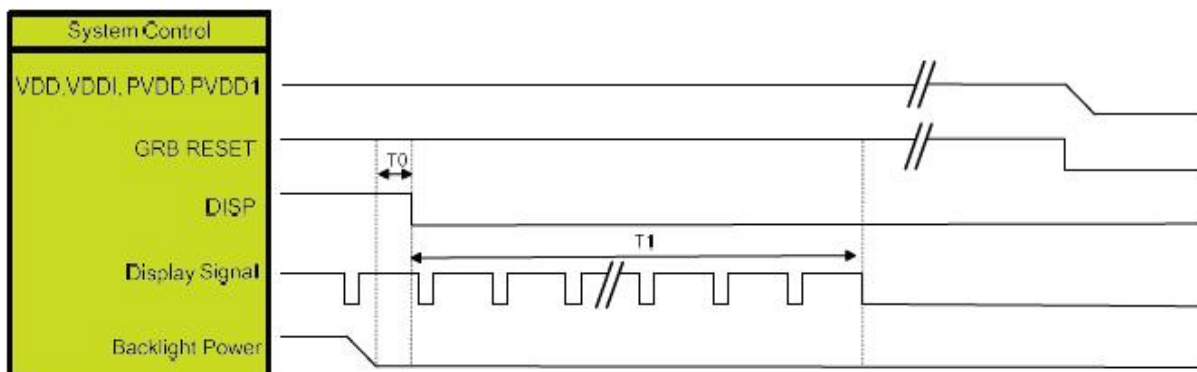


5.2 Power On Sequence



Symbol	Description	Min. Time	Unit
T0	System power stability to GRB RESET signal	0	ms
T1	GRB RESET= "High" to DISP="High"	10	ms
T2	Display Signal output to Backlight Power on	250	ms

5.3 Power Off Sequence

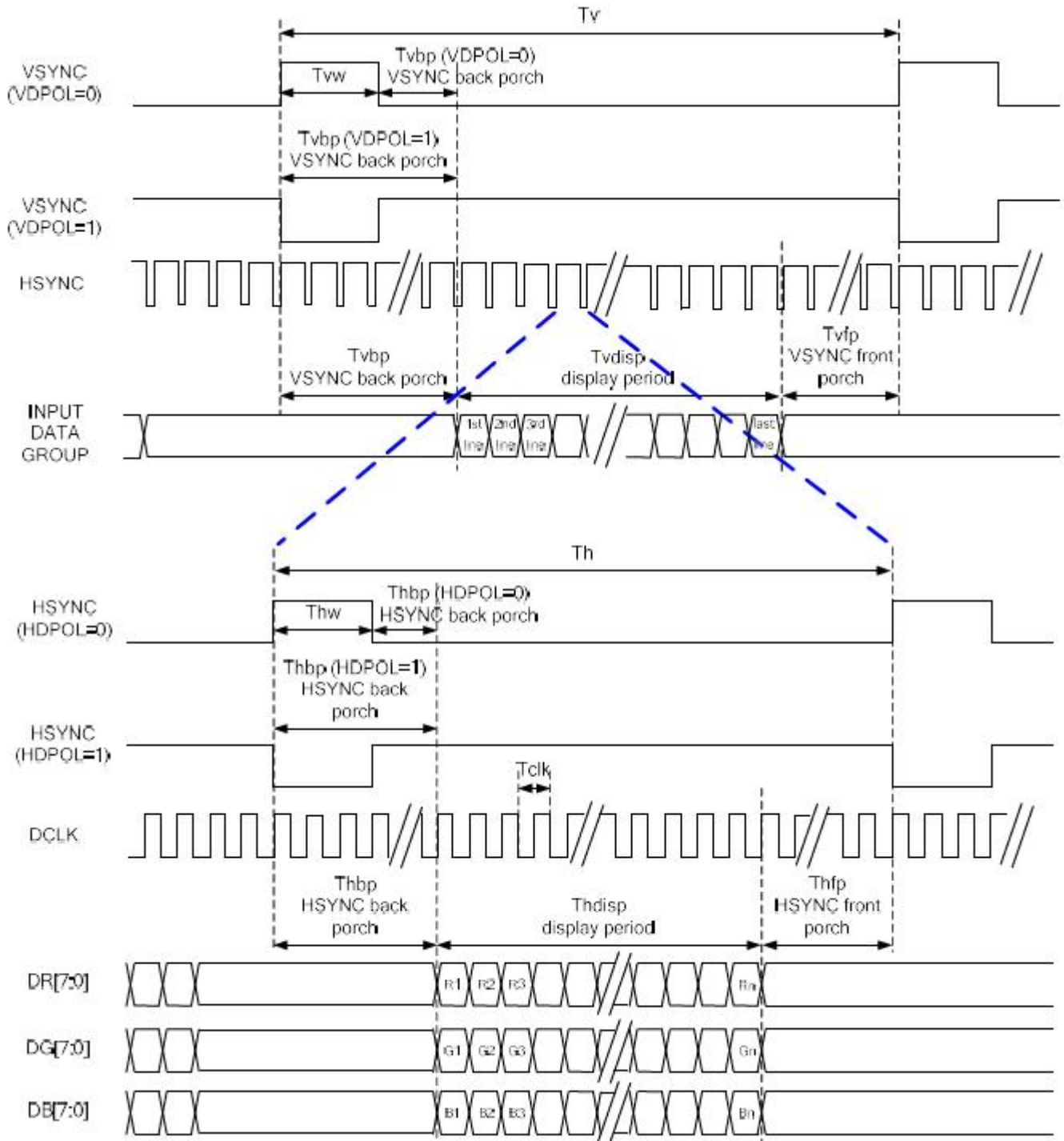


Symbol	Description	Min. Time	Unit
T0	Backlight Power off to DISP="Low"	5	ms
T1	DISP="Low" to IC internal voltage discharge complete	100	ms



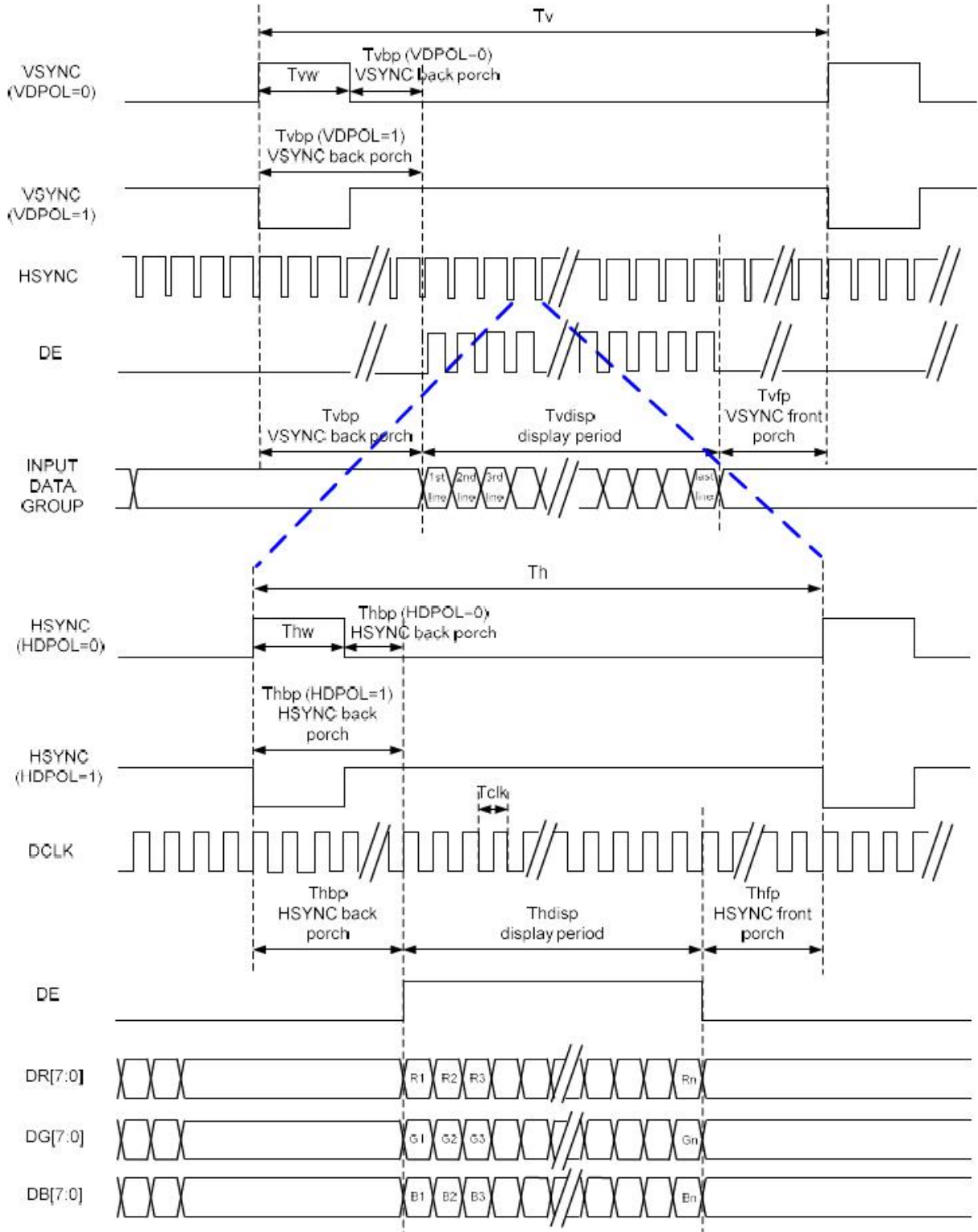
5.4 RGB Interface

5.4.1 SYNC Mode



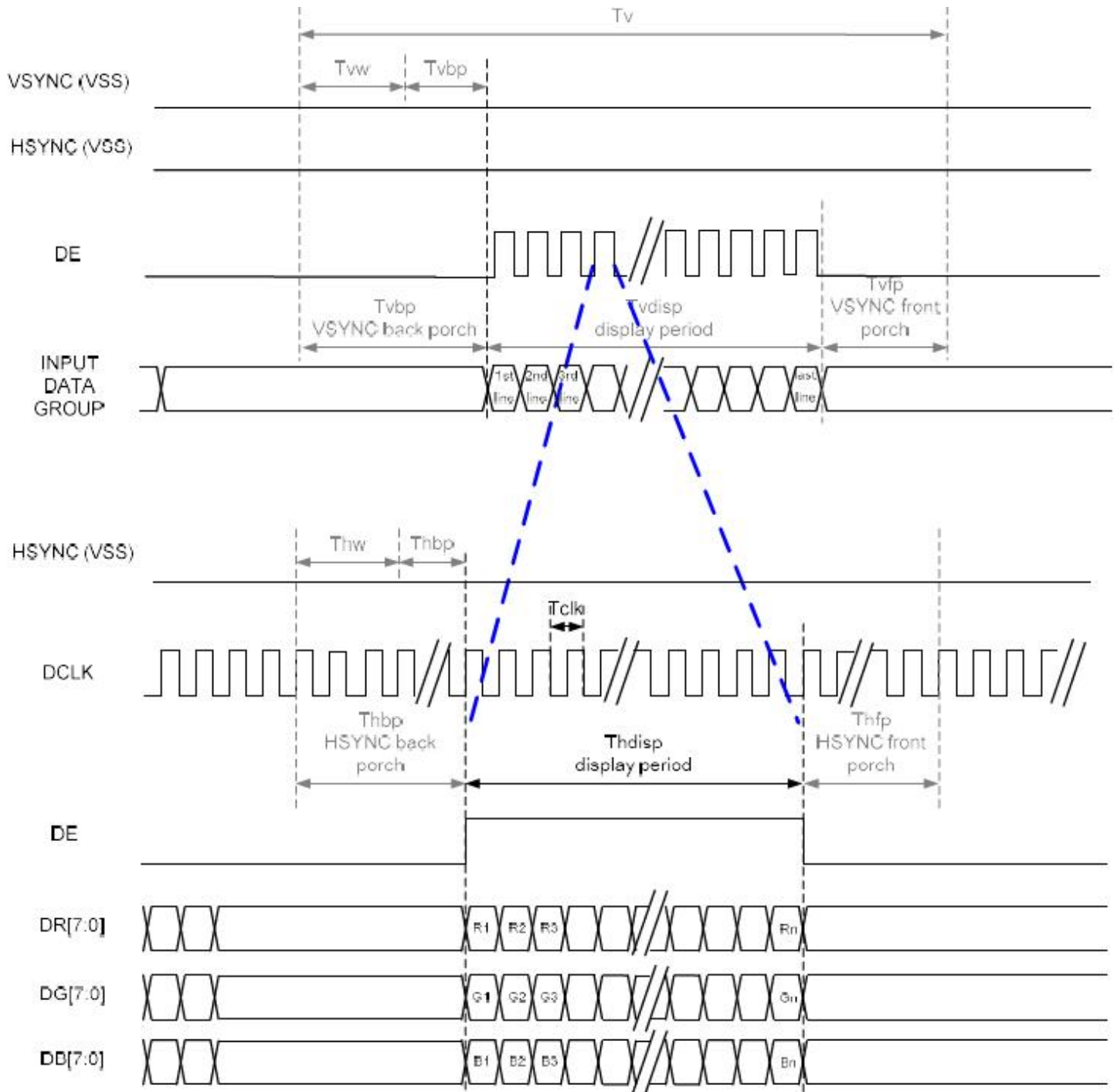


5.4.2 SYNC-DE Mode





5.4.3 DE Mode





5.4.4 Parallel 24-bit RGB Input Timing

Parallel 24-bit RGB Input Timing (PVDD=PVDD1=VDD=VDDI= 3.3V, AGND= 0V, TA=25°C)

Parallel 24-bit RGB Interface Timing Table							
Item	Symbol	Min.	Typ.	Max.	Unit	Remark	
DCLK Frequency	Fclk	23	25	27	MHz		
HSYNC	Period Time	Th	-	816	896	DCLK	
	Display Period	Thdisp	800			DCLK	
	Back Porch	Thbp	-	8	48	DCLK	
	Front Porch	Thfp	-	8	48	DCLK	
	Pulse Width	Thw	-	4	8	DCLK	
VSYNC	Period Time	Tv	-	496	504	HSYNC	
	Display Period	Tvdisp	480			HSYNC	
	Back Porch	Tvbp	-	8	12	HSYNC	
	Front Porch	Tvfp	-	8	12	HSYNC	
	Pulse Width	Tvw	-	4	8	HSYNC	



6. Optical Specifications

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Viewing Angle (CR≥10) B/L ON	θ_T	$\Phi=90^\circ$ (12 o'clock)	70	80	-	deg	Note2
	θ_B	$\Phi=270^\circ$ (6 o'clock)	70	80	-	deg	Note2
	θ_L	$\Phi=180^\circ$ (9 o'clock)	70	80	-	deg	Note2
	θ_R	$\Phi=0^\circ$ (3 o'clock)	70	80	-	deg	Note2
Response Time	T_{ON}	Normal $\theta=\Phi=0^\circ$	-	15	20	msec	Note4
	T_{OFF}		-	15	20	msec	Note4
Contrast Ratio	CR		800	1000	-	-	Note1 Note3
Color Chromaticity	W_X		TBD	TBD	TBD	-	Note1 Note5
	W_Y		TBD	TBD	TBD	-	Note1 Note5
Luminance	L		900	1000	-	cd/m ²	Note1 Note7
Luminance Uniformity	Y_U		75	80	-	%	Note1 Note6
NTSC	-		45	50	-	%	-

Note 1: Definition of optical measurement system

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.

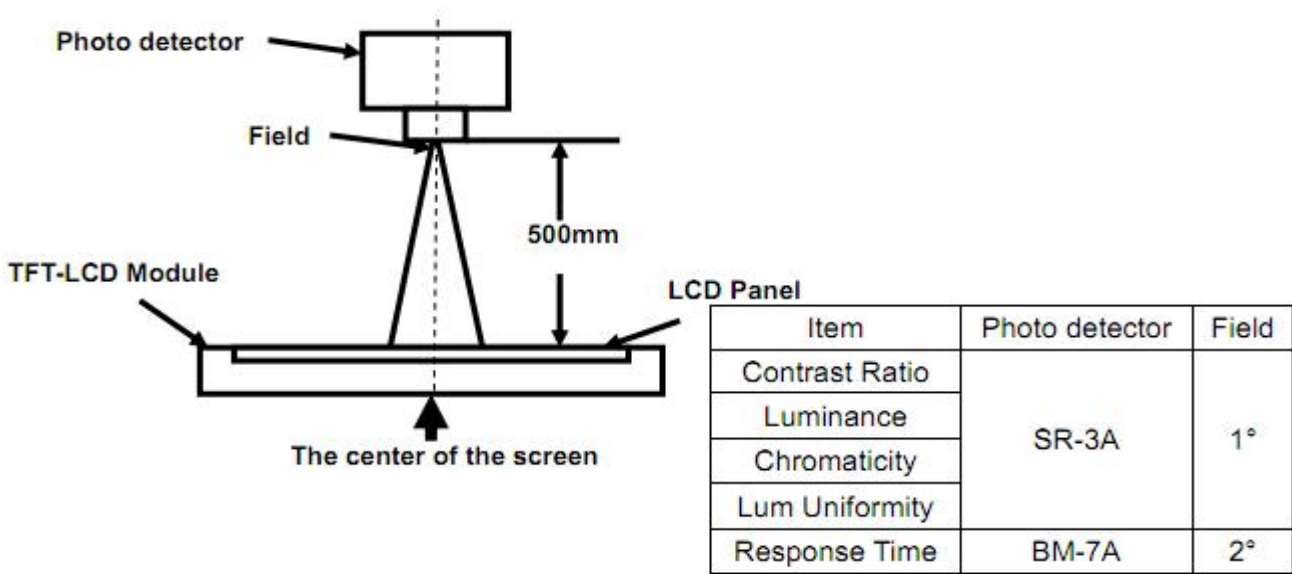


Fig 1

Note 2: Definition of viewing angle range and measurement system.

viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

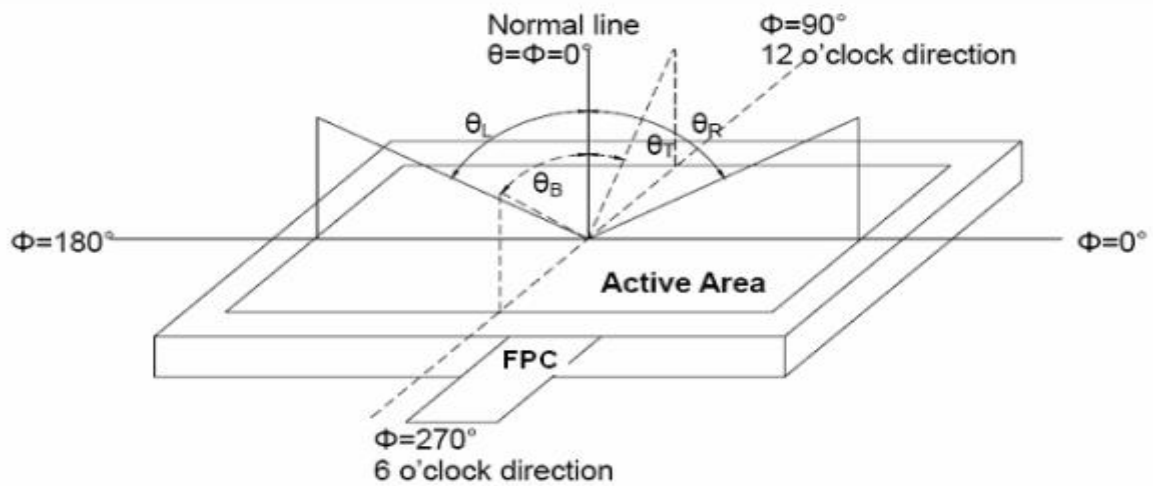


Fig 2 Definition of viewing angle

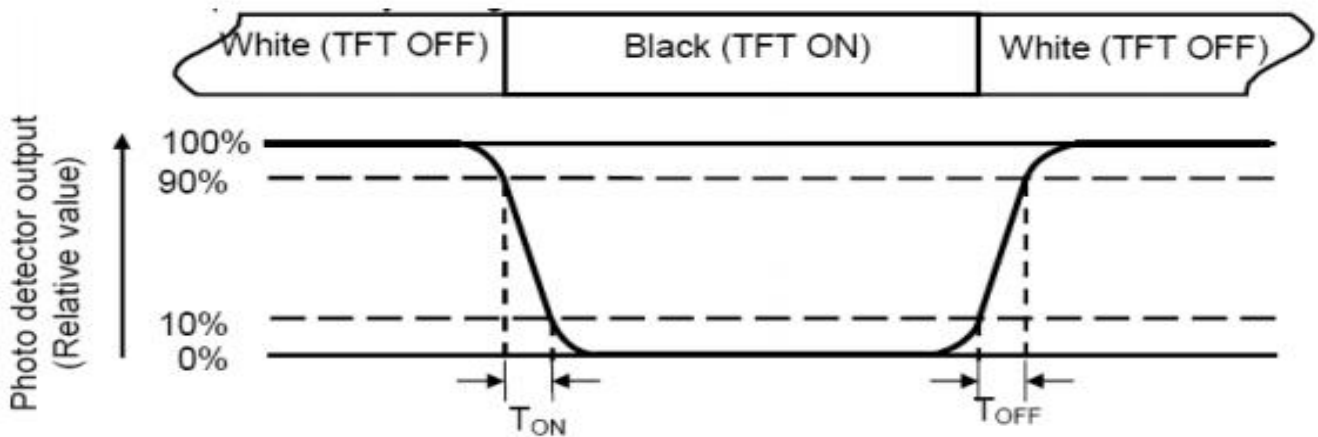


Note 3: Definition of contrast ratio

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

The luminance uniformity in surface luminance is determined by measuring luminance at each test position 1 through n, and then dividing the maximum luminance of n points luminance by minimum luminance of n points luminance. For more information see FIG.3-a/b

Note 7: Surface luminance is the luminance with all pixels displaying white.

L_v = Average Surface Luminance with all white pixels ($P_1, P_2, P_3, \dots, P_n$)

For more information see FIG.3-a/b



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Note 8: Size : $S \leq 5"$ (see Figure a) H,V : Active area

Light spot size $\varnothing = 5\text{mm}$ (BM-5) or $\varnothing = 7.7\text{mm}$ (BM-7) 50cm distance or test spot position : see Figure a.
measurement instrument : TOPCON's luminance meter SR-3A or BM-7 or compatible (see Figure 1).

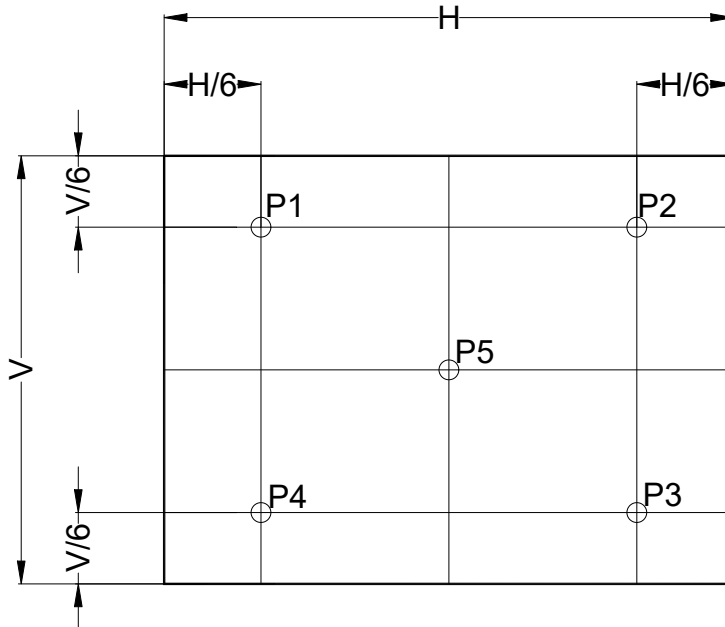


Fig. 3-a Definition of points

$5" < S \leq 12.3"$ (see Figure b) . H,V : Active area

Light spot size $\varnothing = 5\text{mm}$ (BM-5) or $\varnothing = 7.7\text{mm}$ (BM-7) 50cm distance or compatible distance from the LCD surface to detector lens. test spot position : see Figure b.

measurement instrument : TOPCON's luminance meter SR-3A or BM-7 or compatible (see Figure 1).

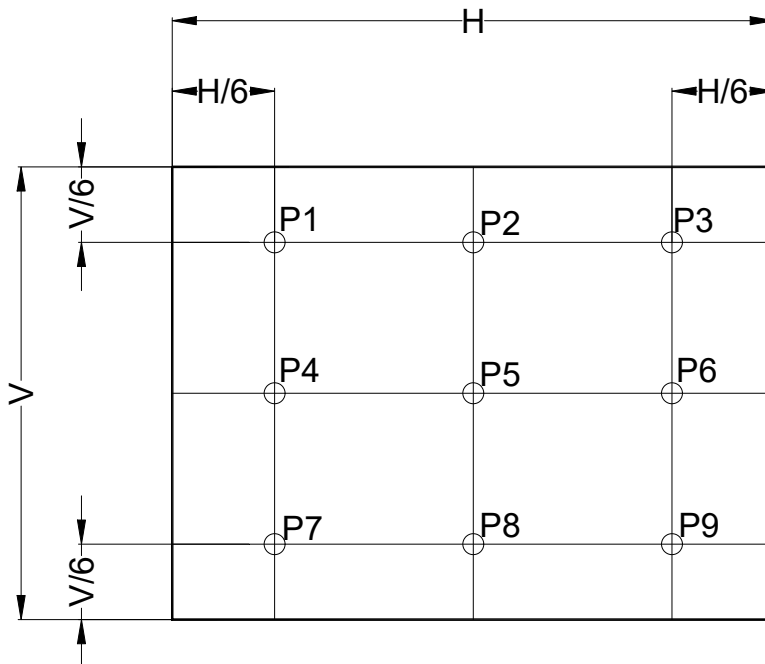


Fig. 3-b Definition of points



7. Reliability Test Items

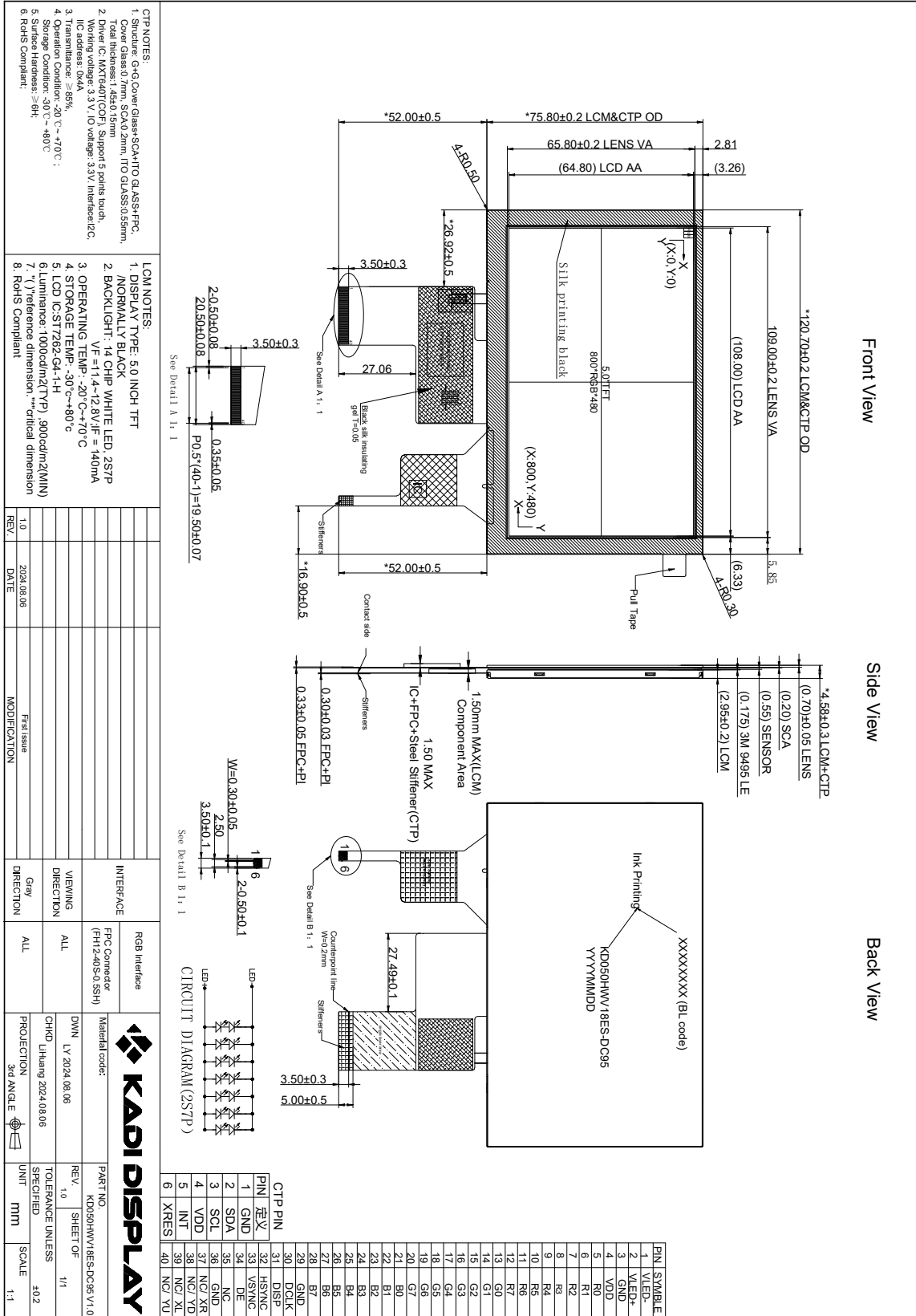
Test Item	Test Conditions
High Temperature Storage	Ta= +80°C 96hrs
Low Temperature Storage	Ta= -30°C 96hrs
High Temperature Operation	Ta= +70°C 96hrs
Low Temperature Operation	Ta= -20°C 96hrs
High Temperature and Humidity Storage	Ta= +60°C, 90% RH 96hrs
Thermal Shock (Non-operation)	-30°C/30 min ~ +80°C/30 min for 20 cycles Start with cold temperature end with high temperature
Electro Static Discharge	Contact = ± 4 kV, class B Air = ± 8 kV, class B R=330Ω,C=150pF
Vibration	Sweep: 10Hz~55Hz~10Hz Stroke: 1.5mm 2 hrs for each direction of X .Y. Z.
Mechanical Shock	60G 6ms,±X,±Y,±Z 3 times for each direction
Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces

Notes: The test result shall be evaluated after the sample has been left at room temperature and humidity for 2 hours without load. No condensation shall be accepted. The sample will not be accepted if appear these defects:

- 1). Air bubble in the LCD
- 2). Seal leak or Glass crack
- 3). Non display or abnormal display
- 4). Brightness reduction >50%



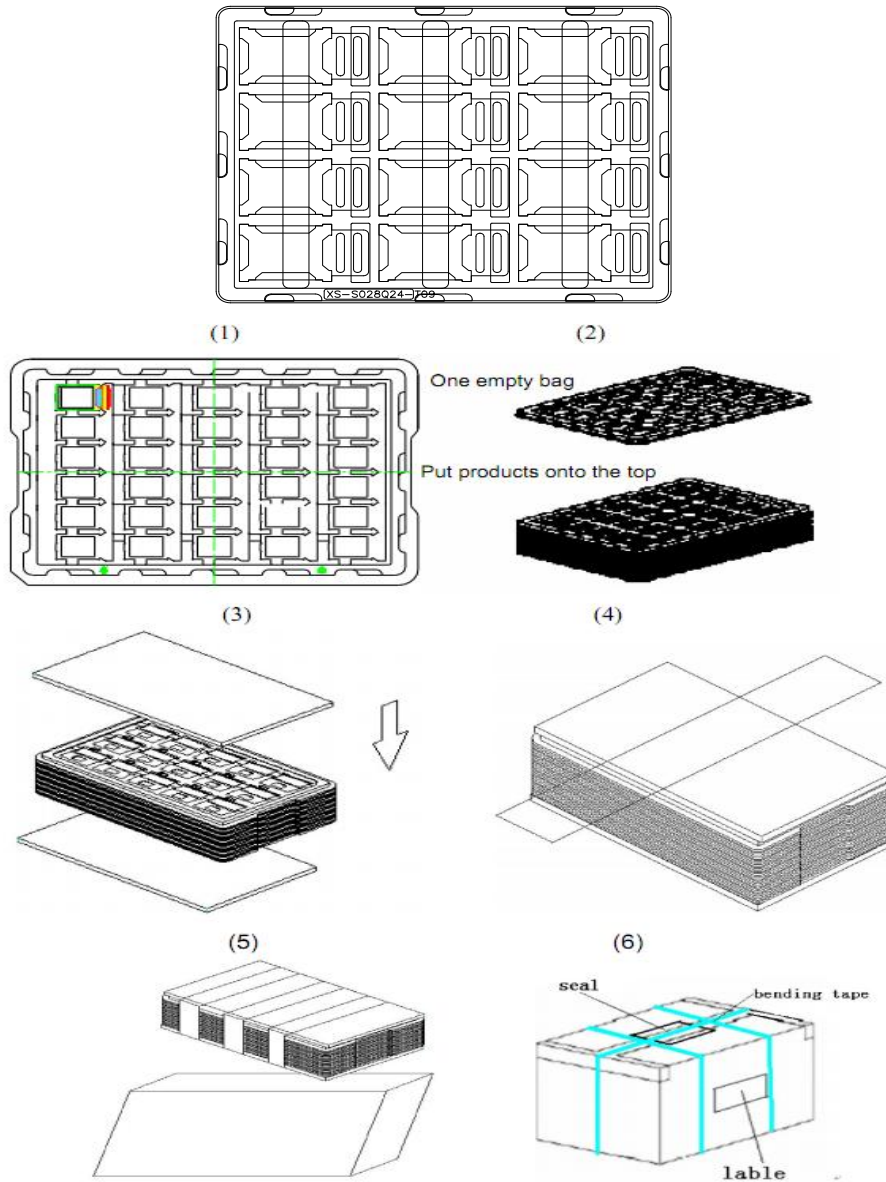
8. Mechanical Drawing





9. Packing

Packing Method



Steps:

1. Put module into tray cavity
2. Tray stacking
3. Put 1 cardboard under the tray stack and 1 cardboard above
4. Fix the cardboard to the tray stack with adhesive tape
5. Put the tray stack into carton
6. Carton sealing with adhesive tape



10. Precautions for Use of LCD modules

10.1 Handling Precautions

10.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

10.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

10.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

10.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

10.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketene
- Aromatic solvents

10.1.6. Do not attempt to disassemble the LCD Module.

10.1.7. If the logic circuit power is off, do not apply the input signals.

10.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1. Be sure to ground the body when handling the LCD Modules.

10.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage Precautions

10.2.1. When storing the LCD modules, avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2. The LCD modules should be stored under the storage temperature range if the LCD modules will be stored for a long time, the recommend condition is :

Temperature : 0°C ~40°C Relatively humidity: ≤80%

10.2.3. The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.