PRODUCT SPECIFICATION

KADI Model: **KD070RWV150ED**

CUSTOMER Model: -

Description: **7.0 ” TFT-LCD Module**

Version: **1.0**

KADI	PREPARED BY	CHECKED BY	APPROVED BY
SIGNATURE			
DATE	2024.1.30	2024.1.30	2024.1.30

	SIGNATURE	DATE
CUSTOMER APPROVAL		

Record of Revisions

Version	Revise Date	Description	Page
1.0	2024-1-30	First Release	-

Contents

1. General Specifications

1.1 LCM General Information

Item	Specification	Unit
LCD Size	7.0	inch
Number of Pixels	800 (H) RGB x 480 (V)	pixels
Display Mode	Normally Black	-
Viewing Direction	Free	o' clock
Interface	RGB	-
Display Colors	16M	colors
Outline Dimension	165 (H) x 104 (V) x 3.5 (D)	mm
Active Area	152.4 (H) x 91.44 (V)	mm
Pixel Pitch	0.1905 (H) x 0.1905 (V)	mm
Driver IC	HX8264+HX8664	-
Operation Temperature	-30~85	℃
Storage Temperature	-30~85	℃

Note1:Requirements on environmental protection RoHS compliant.

2. Absolute Maximum Ratings

Item	Symbol	MIN.	MAX.	Unit	Note
Analog Supply voltage	VDD	-0.3	5.0	V	Note 1

Note 1:Permanent damage may occur to the LCD module if beyond this specification.
Functional operation should be restricted to the conditions described under normal operating conditions.

3. Elecrical Characteristics

3.1 Recommended Operating Condition for TFT LCD

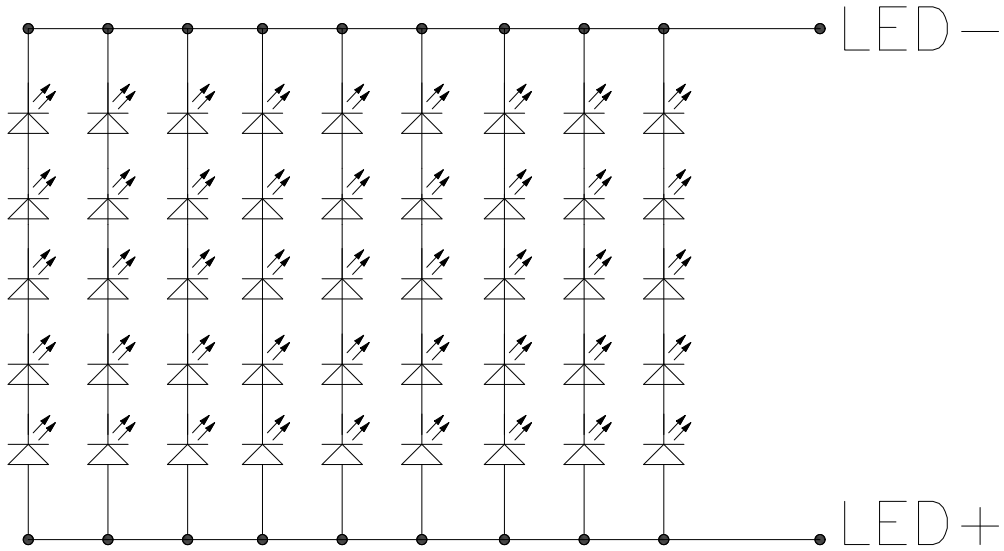
Item	Symbol	Min.	Typ.	Max.	Unit	Note
Analog Supply voltage	VDD	3.0	3.3	3.6	V	
Analog supply current	I_{VDD}	-	TBD	-	mA	VDD=3.3V
Logic input voltage	VIH	0.7*VDD	-	VDD	V	
	VIL	GND	-	0.3*VDD	V	

3.2 Recommended Driving Condition for Backlight

Item	Symbol	Min.	Typ.	Max.	Unit	Note
Driving Current	I_F	-	180	-	mA	
Driving Voltage	V_F	14	-	16	V	
Power consumption	W_{BL}	2.52	-	2.88	W	
LED Life-Time	N/A	-	50,000	-	Hours	Ta=25℃ Note 1

Note 1:LED lifetime is defined as the module brightness decay 50% of original brightness at Ta=25 degree, typical current.

Note 2:LED circuit :



4. Interface Pin Assignment

4.1 LCM Pin Assignment

No.	Symbol	Description
1	LED-K	Power for LED backlight (Cathode)
2	LED+A	Power for LED backlight (Anode)
3	GND	Ground
4	VDD	Power supply
5-12	R0-R7	Data bus
13-20	G0-G7	Data bus
21-28	B0-B7	Data bus
29	GND	Ground
30	CLK	Dot clock signal input. Latching input data at its rising edge
31	DISP	Standby mode. Normally pulled high DISP="1": Normally operation (Default) DISP="0": Timing controller, source driver will turn off ,all output are High-Z
32	HSYNS	Horizontal sync input. Negative polarity
33	VSYNC	Vertical sync input. Negative polarity
34	DEN	Data enable input. Active high to enable the input data bus under "DE Mode"
35	NC	No connection
36	GND	Ground
37	XR(NC)	No connection
38	YD(NC)	No connection
39	XL(NC)	No connection
40	YU(NC)	No connection

5. Interface Characteristics

5.1 Power on/off Sequence

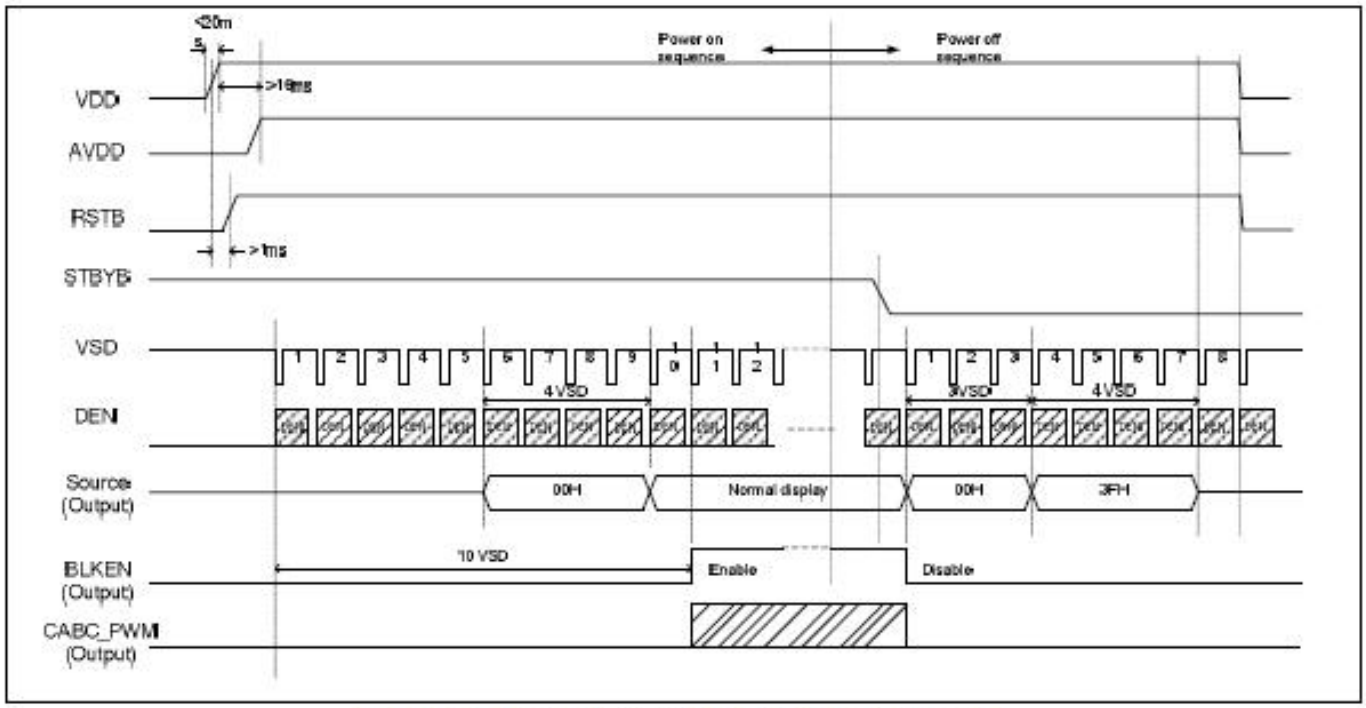


Figure 9.1: Power on/off Timing Sequence

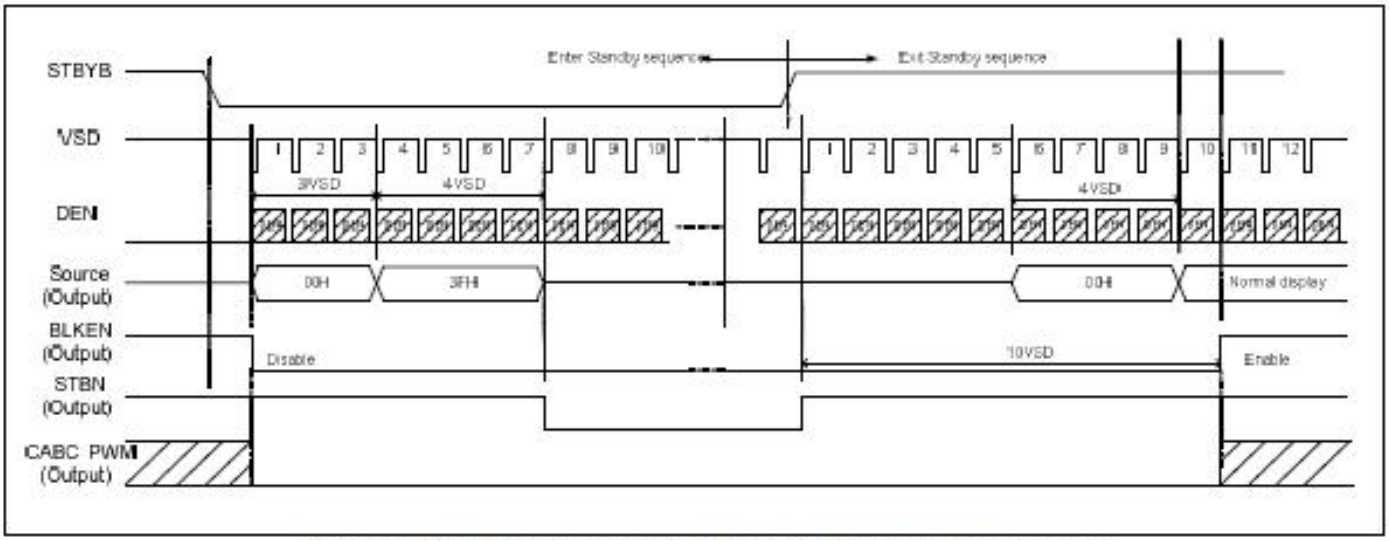


Figure 9.2: Enter and Exit Standby Mode Sequence

5.2 AC Characteristics

AC electrical characteristics

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
HS setup time	T_{hst}	8	-	-	ns
HS hold time	T_{hhd}	8	-	-	ns
VS setup time	T_{vst}	8	-	-	ns
VS hold time	T_{vhd}	8	-	-	ns
Data setup time	T_{dsu}	8	-	-	ns
Data hold time	T_{dhd}	8	-	-	ns
DE setup time	T_{esu}	8	-	-	ns
DE hold time	T_{ehd}	8	-	-	ns
VDD Power On Slew rate	T_{POR}	-	-	20	ms
RSTB pulse width	T_{Rst}	10	-	-	μs
CLKIN cycle time	T_{cph}	20	-	-	ns
CLKIN pulse duty	T_{cwh}	40	50	60	%
Output stable time	T_{sst}	-	-	6	μs

Data input format

- **Horizontal timing**

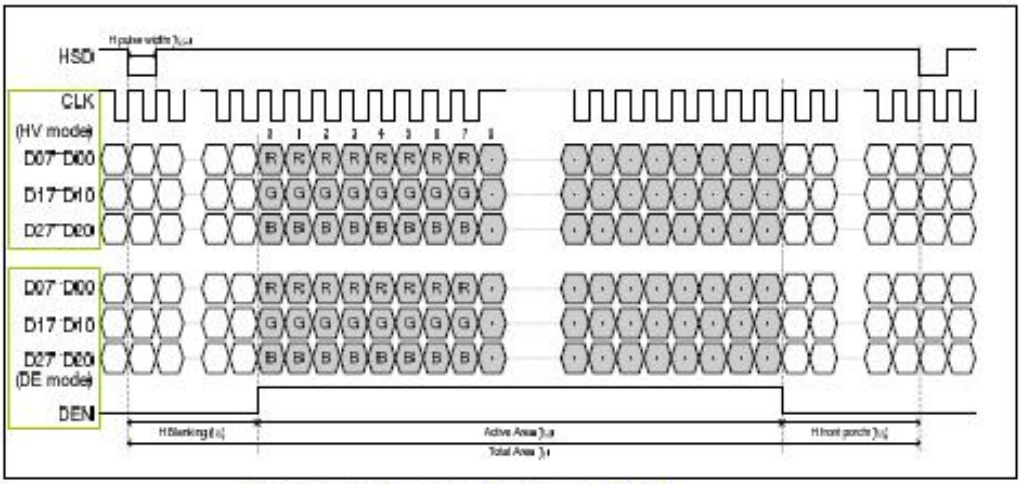


Figure 11.1: Horizontal Input Timing Diagram

- **Vertical timing**

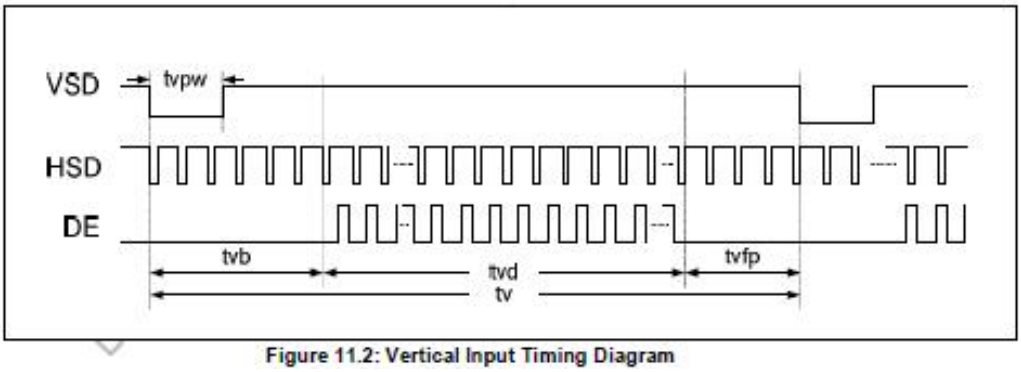


Figure 11.2: Vertical Input Timing Diagram

Resolution :800x480

- **Horizontal timing**

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
Horizontal Display Area	thd		800		DCLK
DCLK frequency	fclk	-	30	50	MHz
One Horizontal Line	th	862	1056	1200	DCLK
HS pulse width	thpw	1	-	40	DCLK
HS Back Porch (Blanking)	thb		46		DCLK
HS Front Porch	thfp	16	210	354	DCLK
DE mode Blanking	th-thd	85	256	400	DCLK

- **Vertical timing**

Parameter	Symbol	Spec.			Unit
		Min.	Typ.	Max.	
Vertical Display Area	tvd		480		T_H
VS period time	tv	513	525	650	T_H
VS pulse width	tvpw	3	-	20	T_H
VS Back Porch (Blanking)	tvb		23		T_H
VS Front Porch	tvfp	7	22	147	T_H
DE mode Blanking	tv-tvd	30	45	170	T_H

5.3 Timing diagram

Input clock and data timing waveform

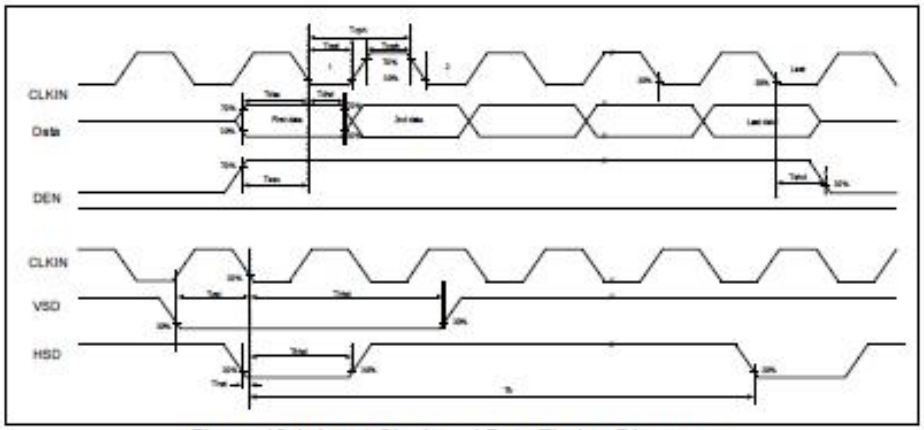


Figure 12.1: Input Clock and Data Timing Diagram

Source output timing waveform (Cascade)

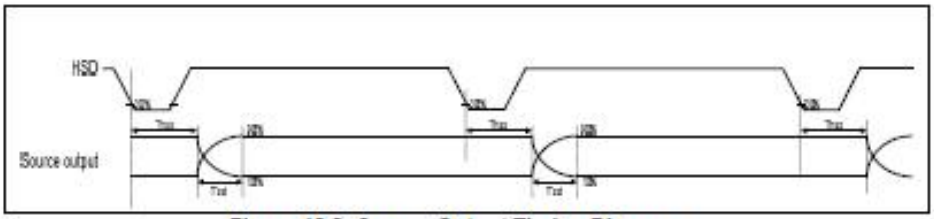


Figure 12.2: Source Output Timing Diagram

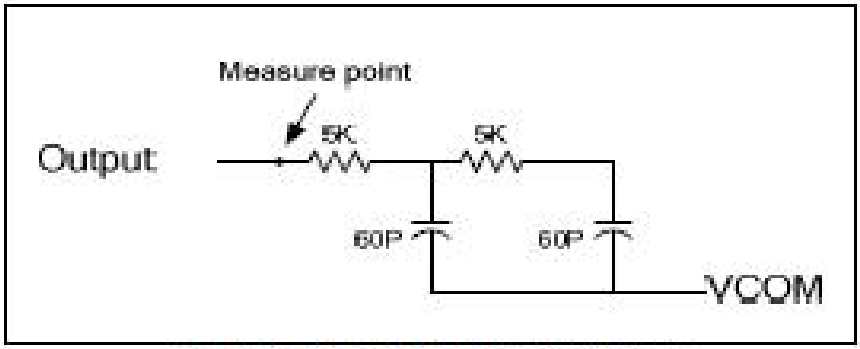


Figure 12.3: Output Load Condition

Vertical timing diagram HV (Cascade)

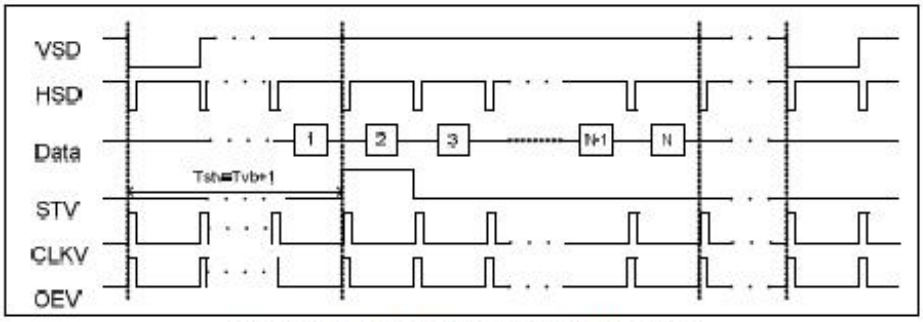


Figure 12.4: Vertical Timing Diagram HV (Cascade)

Vertical timing diagram DE (Cascade)

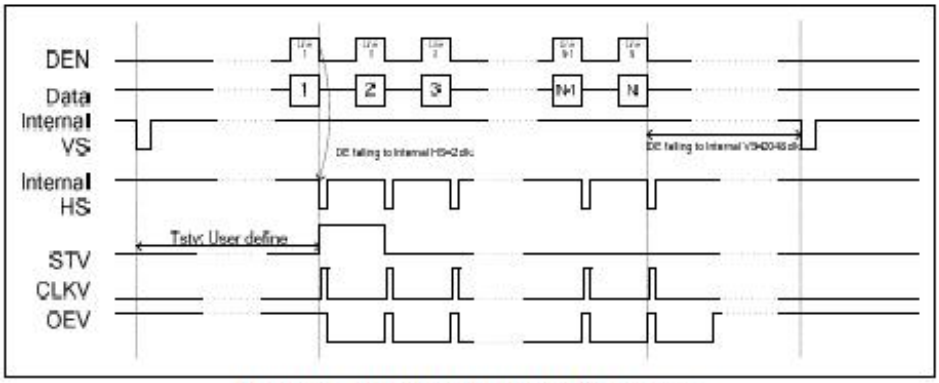


Figure 12.5: Vertical Timing Diagram DE (Cascade)

Gate output timing diagram (Cascade)

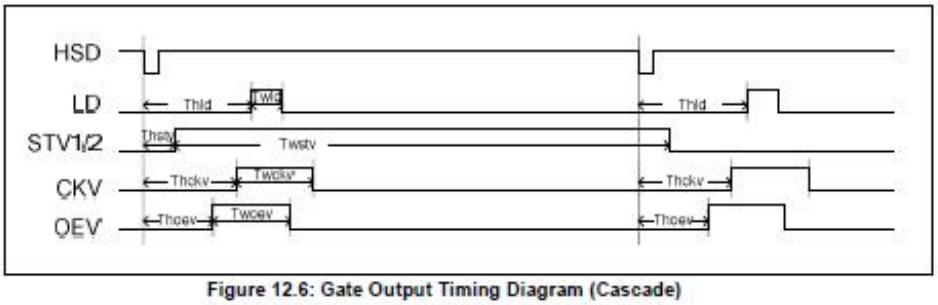


Figure 12.6: Gate Output Timing Diagram (Cascade)

Vertical timing diagram HV (Dual gate)

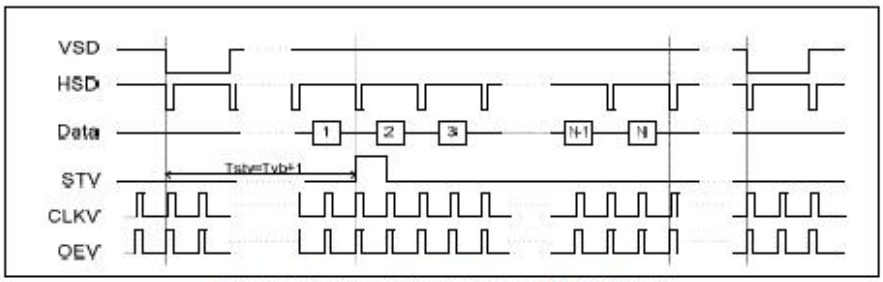


Figure 12.7: Vertical Timing Diagram HV (Dual Gate)

Vertical timing diagram DE (Dual gate)

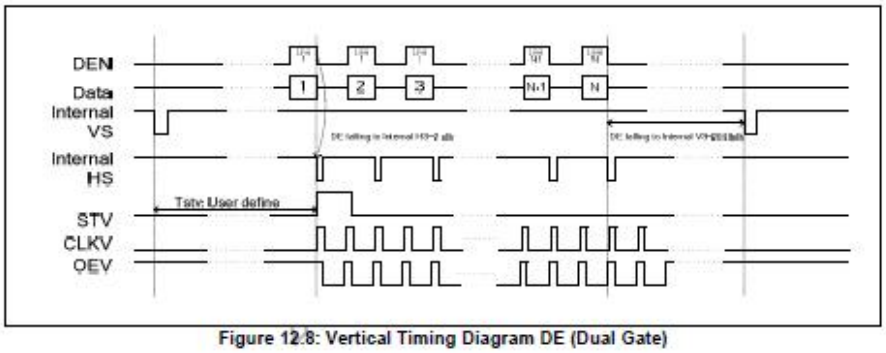


Figure 12.8: Vertical Timing Diagram DE (Dual Gate)

Gate output timing diagram (Dual gate)

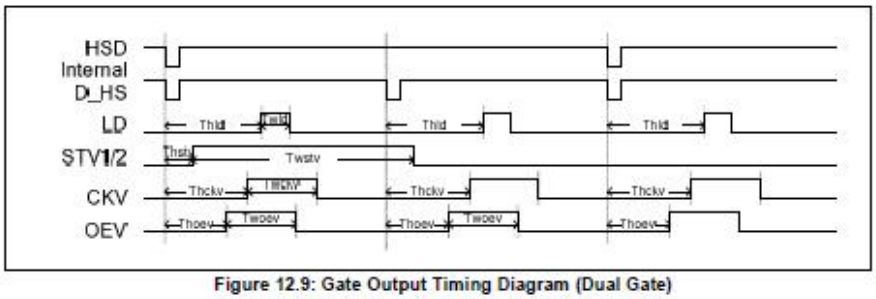


Figure 12.9: Gate Output Timing Diagram (Dual Gate)

5.4 Timing waveform table

Parallel 24-bit RGB mode

Parameter	Symbol	Min.	Typ.	Max.	Unit	Conditions
CLKIN Frequency	Fclk	-	40	50	MHz	VDD=3.0V~3.6V
CLKIN Cycle Time	Tclk	20	25	-	ns	-
CLKIN Pulse Duty	Tcwh	40	50	60	%	Tclk
Time from HSD to Source Output	Thso		64		CLKIN	-
Time from HSD to LD	Thld		64		CLKIN	-
Time from HSD to STV	Thstv		2		CLKIN	-
Time from HSD to CKV	Thckv		20		CLKIN	-
Time from HSD to OEV	Thoev		4		CLKIN	-
LD Pulse Width	Twld		10		CLKIN	-
CKV Pulse Width	Twckv		66		CLKIN	-
OEV Pulse Width	Twoev		74		CLKIN	-

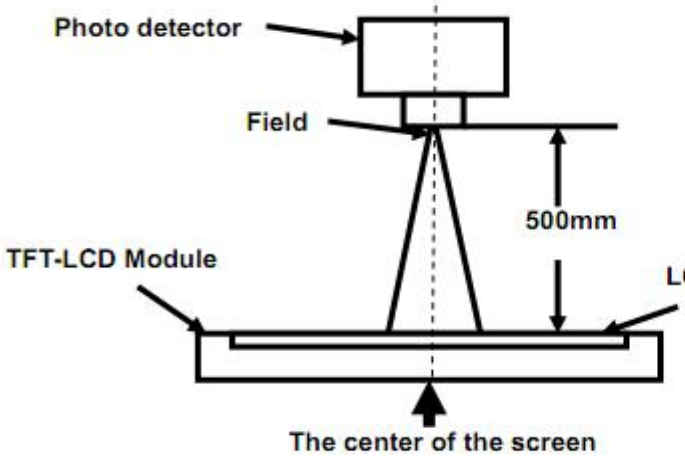
Table 12. 1: Parallel 24-bit RGB mode

6. Optical Specifications

Item	Symbol	Condition	Min.	Typ.	Max.	Unit	Note
Viewing Angle (CR≥10) B/L ON	θ_T	Φ=90°(12 o'clock)	78	80	-	deg	Note2
	θ_B	Φ=270°(6 o'clock)	78	80	-	deg	Note2
	θ_L	Φ=180°(9 o'clock)	78	80	-	deg	Note2
	θ_R	Φ=0°(3 o'clock)	78	80	-	deg	Note2
Response Time	T_{ON}	Normal θ=Φ=0°	-	12	17	msec	Note4
	T_{OFF}		-	12	17	msec	Note4
Contrast Ratio	CR		700	900	-	-	Note1 Note3
Color Chromaticity	W_X		0.2830	0.3130	0.3430	-	Note1 Note5
	W_Y		0.3351	0.3651	0.3951	-	Note1 Note5
Luminance	L		900	1000	-	cd/m²	Note1 Note7
Luminance Uniformity	Y_U		75	80	-	%	Note1 Note6
NTSC	-		-	71.7	-	%	-

Note 1:Definition of optical measurement system

The optical characteristics should be measured in dark room. After 5 minutes operation, the optical properties are measured at the center point of the LCD screen. All input terminals LCD panel must be ground when measuring the center area of the panel.



Item	Photo detector	Field
Contrast Ratio	SR-3A	1°
Luminance		
Chromaticity		
Lum Uniformity		
Response Time	BM-7A	2°

Fig 1

Note 2: Definition of viewing angle range and measurement system.
viewing angle is measured at the center point of the LCD by CONOSCOPE(ergo-80).

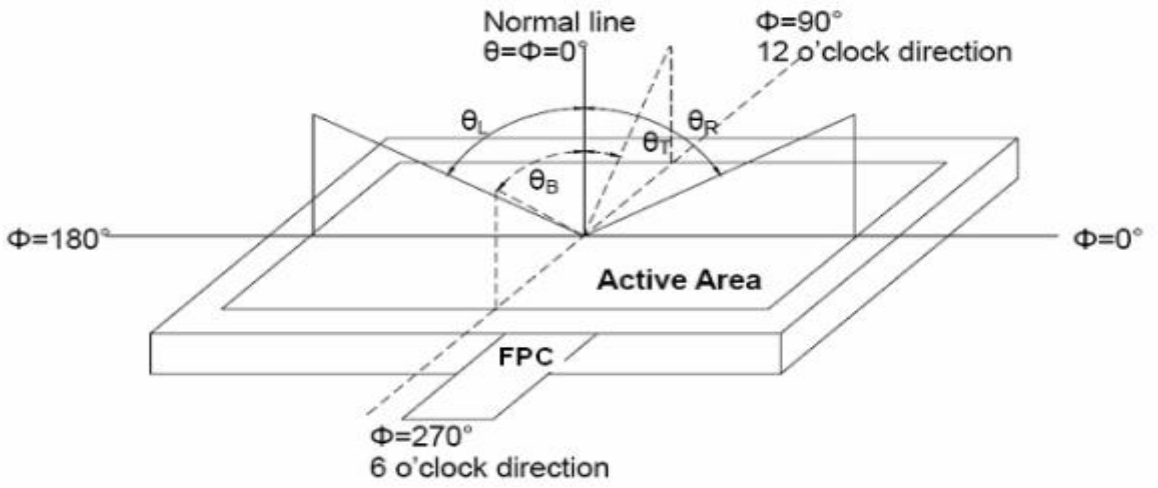


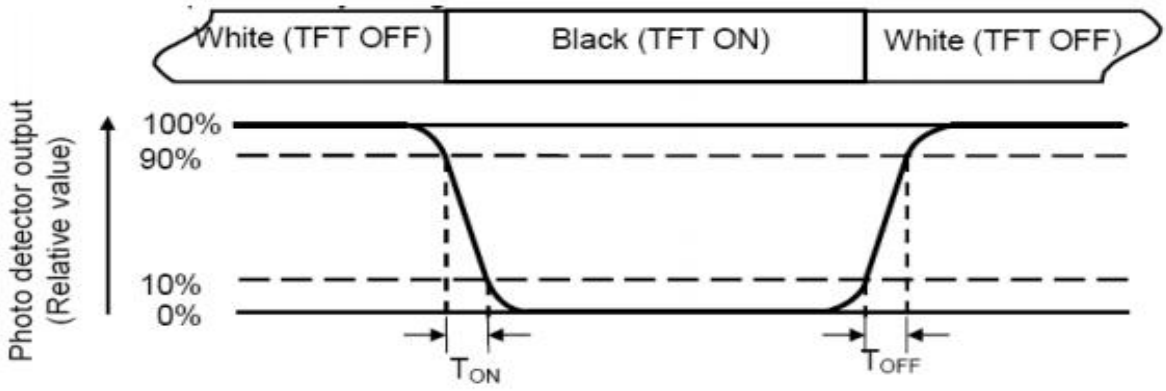
Fig 2 Definition of viewing angle

Note 3: Definition of contrast ratio

$$CR = \frac{\text{Luminance with all pixels white}}{\text{Luminance with all pixels black}}$$

Note 4: Definition of Response time

The response time is defined as the LCD optical switching time interval between “White” state and “Black” state. Rise time (TON) is the time between photo detector output intensity changed from 90% to 10%. And fall time (TOFF) is the time between photo detector output intensity changed from 10% to 90%.



Note 5: Definition of color chromaticity (CIE1931)

Color coordinates measured at center point of LCD.

Note 6: Definition of Luminance Uniformity

The luminance uniformity in surface luminance is determined by measuring luminance at each test position 1 through n, and then dividing the maximum luminance of n points luminance by minimum luminance of n points luminance.For more information see FIG.3-a/b

Note 7:Surface luminance is the luminance with all pixels displaying white.

Lv = Average Surface Luminance with all white pixels(P1,P2,P3, ...,Pn)

For more information see FIG.3-a/b

Note 8:Size : S≤5”(see Figure a) A : 5 mm B : 5 mm. H,V : Active area

Light spot size ⌀ =5mm(BM-5) or ⌀=7.7mm (BM-7)50cm distance or test spot position : see Figure a.

measurement instrument : TOPCON’s luminance meter SR-3A or BM-7 or compatible (see Figure 1).

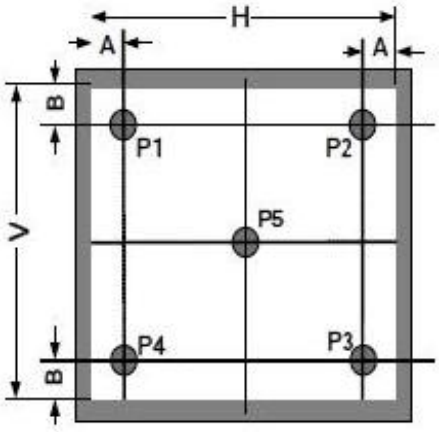


Fig. 3-a Definition of points

5”＜S≤12.3”(see Figure b) . H,V : Active area
Light spot size ∅=5mm(BM-5) or ∅=7.7mm (BM-7)50cm distance or compatible distance from the LCD surface to detector lens. test spot position : see Figure b.
measurement instrument : TOPCON’s luminance meter SR-3A or BM-7 or compatible (see Figure 1).

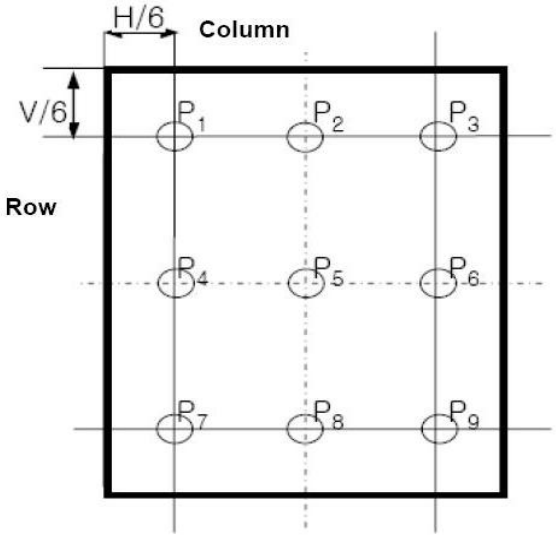


Fig. 3-b Definition of points

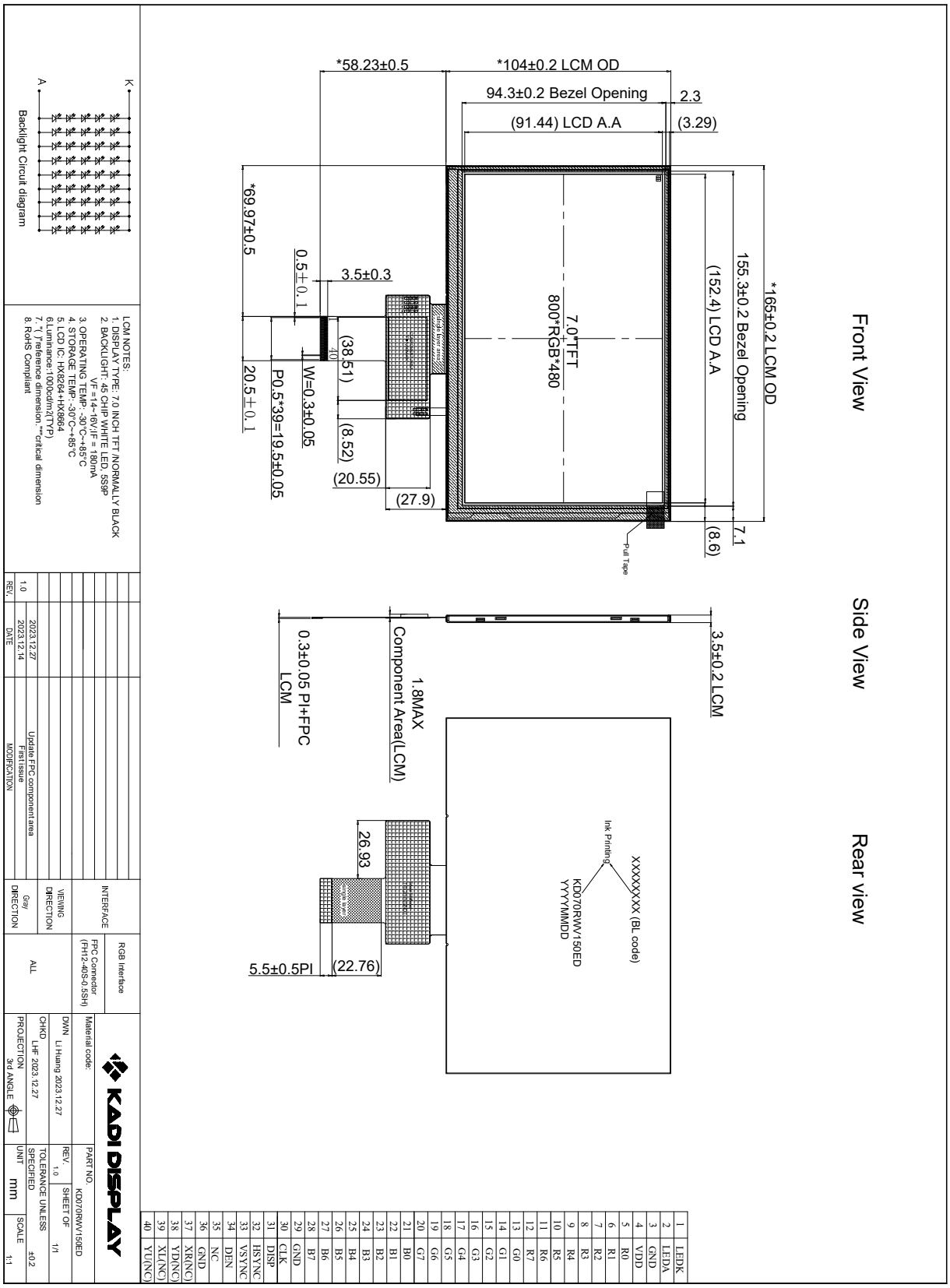
7. Reliability Test Items

Test Item	Test Conditions	
High Temperature Storage	Ta= +85℃	96hrs
Low Temperature Storage	Ta= -30℃	96hrs
High Temperature Operation	Ta= +85℃	96hrs
Low Temperature Operation	Ta= -30℃	96hrs
High Temperature and Humidity Storage	Ta= +60℃, 90% RH	96hrs
Thermal Shock (Non-operation)	-30℃/30 min ~ +85℃/30 min for 20 cycles Start with cold temperature end with high temperature	
Electro Static Discharge	Contact = ± 4 kV, class B Air = ± 8 kV, class B R=330Ω,C=150pF	
Vibration	Sweep: 10Hz~55Hz~10Hz Stroke: 1.5mm 2 hrs for each direction of X .Y. Z.	
Mechanical Shock	60G 6ms,±X,±Y,±Z 3 times for each direction	
Package Drop Test	Height: 60 cm 1 corner, 3 edges, 6 surfaces	

Notes: The test result shall be evaluated after the sample has been left at room temperature and humidity for 2 hours without load. No condensation shall be accepted. The sample will not be accepted if appear these defects:

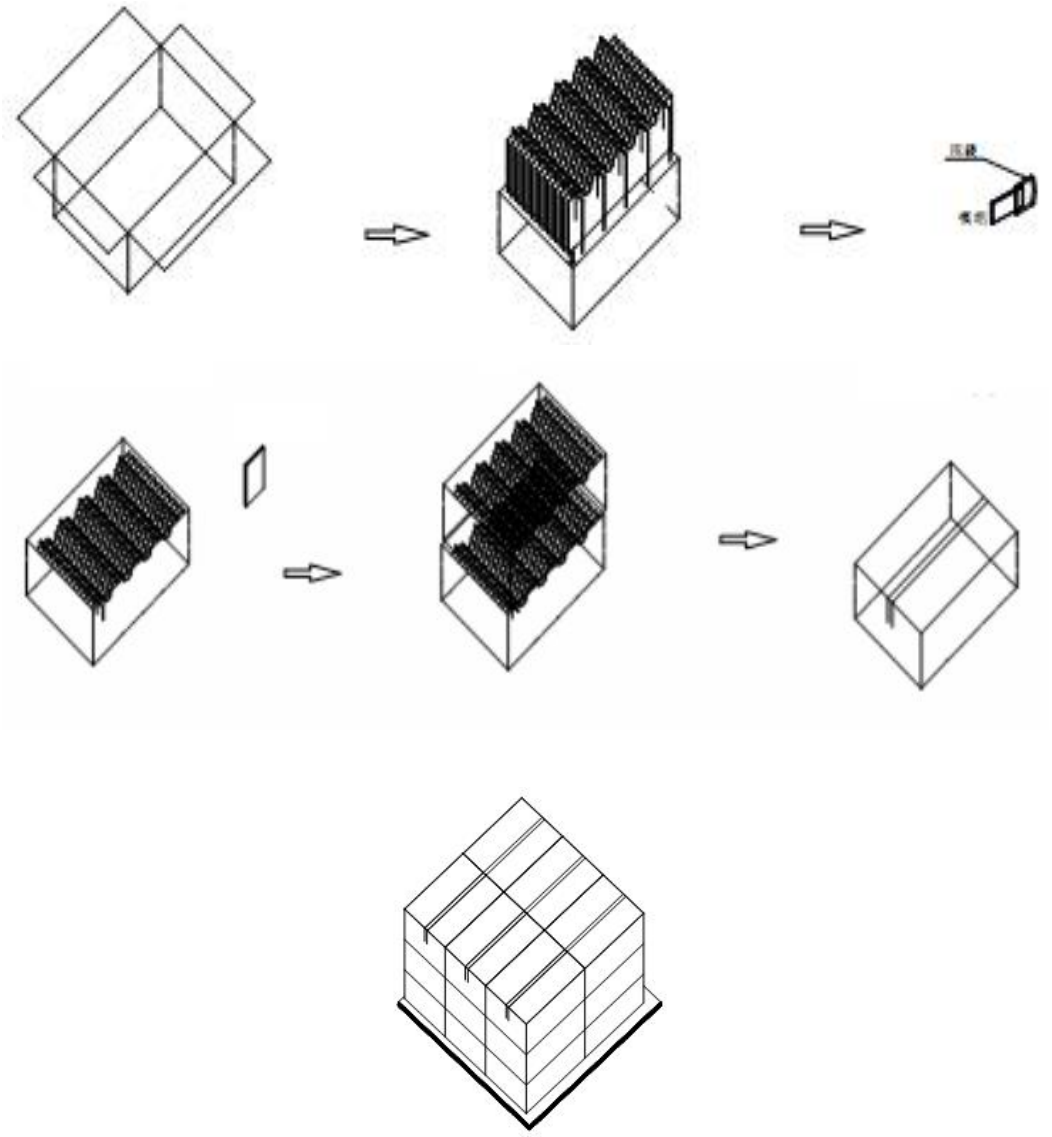
1). Air bubble in the LCD
2). Seal leak or Glass crack
3). Non display or abnormal display
4). Brightness reduction >50%

8. Mechanical Drawing



9. Packing

Packing Method



10. Precautions for Use of LCD modules

10.1 Handling Precautions

10.1.1. The display panel is made of glass. Do not subject it to a mechanical shock by dropping it from a high place, etc.

10.1.2. If the display panel is damaged and the liquid crystal substance inside it leaks out, be sure not to get any in your mouth, if the substance comes into contact with your skin or clothes, promptly wash it off using soap and water.

10.1.3. Do not apply excessive force to the display surface or the adjoining areas since this may cause the color tone to vary.

10.1.4. The polarizer covering the display surface of the LCD module is soft and easily scratched. Handle this polarizer carefully.

10.1.5. If the display surface is contaminated, breathe on the surface and gently wipe it with a soft dry cloth. If still not completely clear, moisten cloth with one of the following solvents:

- Isopropyl alcohol
- Ethyl alcohol

Solvents other than those mentioned above may damage the polarizer. Especially, do not use the following:

- Water
- Ketene
- Aromatic solvents

10.1.6. Do not attempt to disassemble the LCD Module.

10.1.7. If the logic circuit power is off, do not apply the input signals.

10.1.8. To prevent destruction of the elements by static electricity, be careful to maintain an optimum work environment.

10.1.8.1. Be sure to ground the body when handling the LCD Modules.

10.1.8.2. Tools required for assembly, such as soldering irons, must be properly ground.

10.1.8.3. To reduce the amount of static electricity generated, do not conduct assembly and other work under dry conditions.

10.1.8.4. The LCD Module is coated with a film to protect the display surface. Be care when peeling off this protective film since static electricity may be generated.

10.2 Storage Precautions

10.2.1.When storing the LCD modules,avoid exposure to direct sunlight or to the light of fluorescent lamps.

10.2.2.The LCD modules should be stored under the storage temperature range if the LCD modules will be stored for a long time,the recommend condition is :

Temperature : 0℃ ~40℃ Relatively humidity: ≤80%

10.2.3.The LCD modules should be stored in the room without acid, alkali and harmful gas.

10.3 Transportation Precautions

The LCD modules should be no falling and violent shocking during transportation, and also should avoid excessive press, water, damp and sunshine.